



**FITTING INSTRUCTIONS FOR ECC0299 RHS ENGINE CASE COVER
FOR HONDA CRF1100L AFRICA TWIN (NON DCT ONLY) 2020-**



PICTURE A

THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF
OUR DEALERS OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE
WAY OF MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,
THESE RUBBER WASHERS CAN BE THROWN AWAY.

DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

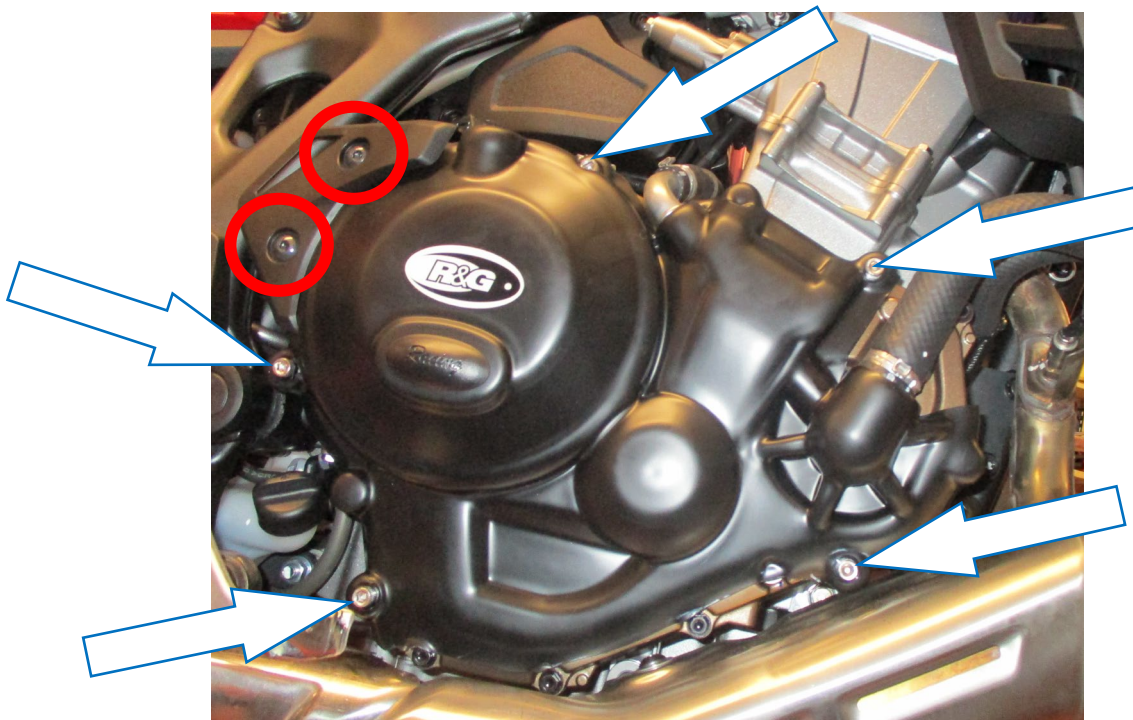
WWW.RG-RACING.COM



<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • Set of metric Allen keys to include 5mm A/F. • Suitable Torque Wrench. 	<p>M4 BOLT = 8Nm</p> <p>M5 BOLT = 12Nm</p> <p>M6 BOLT = 15Nm</p> <p>M8 BOLT = 20Nm</p> <p>M10 BOLT = 40Nm</p> <p>M12 BOLT = 40Nm</p>

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	R&G ENGINE CASE COVER WITH SPACERS FITTED	1
ITEM 2	M6 x 38mm LONG CAP HEAD BOLTS	5



PICTURE 1



FITTING INSTRUCTIONS

- Please ensure the engine is cold before proceeding with the fitment of the R&G engine case cover.
- Remove the two bolts circled in picture 1 and remove the plastic cover.
- Remove the five bolts arrowed in picture 1, hold the cover up to the casing to identify the correct bolts. **DO NOT REMOVE ALL THE ENGINE CASE BOLTS.**
- Offer the R&G cover up to the engine case and carefully fit over the casing. Please ensure that the four bolt holes in the cover are aligned with the holes in the engine case and then push on as far as it will go.
- Fit the specified bolts through the cover and into the engine case (please see picture 1).
- Using a 5mm Allen key or socket bit tighten the bolts evenly to pull the cover into position. **DO NOT FULLY TIGHTEN AT THIS STAGE.**
- Finally use a torque wrench set at 10 N/m (7lb/ft) to fully tighten.
- Refit the original plastic cover as original.
- It is suggested that you check the tightness of the mounting bolts after the first heat cycle and then on a regular basis i.e. - when cleaning or once a month.
- NOTE: - For the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent.
- **AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.**
- R&G will accept no liability if the above procedures and torque setting are not followed.

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R&G RETURNS POLICY (NON-FAULTY GOODS)

Returns must be pre-authorized (if not pre-authorized the return will be rejected). Goods may only be returned direct to us if they were purchased direct from us (customer must prove if necessary). Otherwise to be returned to original vendor. Goods must be in re-sellable condition, in the opinion

R&G

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of R&G. All returns are subject to a 25% restocking and handling fee (25% of the gross value exc. P&P – at the prevailing price at time of purchase). The customer must pay any and all carriage charges. No returns of discontinued products, unless within 14 days of purchase. This policy does not affect your statutory rights and does not refer to faulty goods.



NOTICE DE MONTAGE POUR ECC0299 PROTECTION CARTER
MOTEUR CÔTÉ DROIT
POUR HONDA CRF1100L AFRICA TWIN (NON DCT UNIQUEMENT)
2020-



PHOTO A

CE KIT CONTIENT LES ARTICLES ILLUSTRÉS ET ÉTIQUETÉS SUR LA PAGE.

CERTAINES PARTIES PEUVENT ÊTRE PRÉSENTES UNIQUEMENT POUR LA CLARTÉ DES
INSTRUCTIONS.

NE PAS PROCÉDER AU MONTAGE TANT QUE VOUS N'ÊTES PAS SÛR QUE TOUTES LES PIÈCES
SOIENT PRÉSENTES.

VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.

**EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ
UN DE NOS REVENDEURS OU FAITES APPEL À UN TECHNICIEN
QUALIFIÉ.**

VEUILLEZ NOTER QUE LA FAÇON DONT LE KIT EST EMBALLÉ NE REPRÉSENTE PAS
NECESSAIREMENT LA MANIÈRE DE LE MONTER SUR LA MOTO.

SI DES RONDELLES EN CAOUTCHOUC SONT UTILISÉES POUR MAINTENIR LES COMPOSANTS
SUR LES BOULONS, ELLES PEUVENT ÊTRE JETÉES.

NOTICE DISPONIBLE AU TÉLÉCHARGEMENT SUR :

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OUTILS REQUIS	VALEURS DE SERRAGE
<ul style="list-style-type: none"> • Clés Allen 5mm A/F. • Clé dynamométrique. 	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

LÉGENDE

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	PROTECTION CARTER MOTEUR AVEC ENTRETOISES MONTÉES	1
ARTICLE 2	M6 x 38mm BOULONS	5

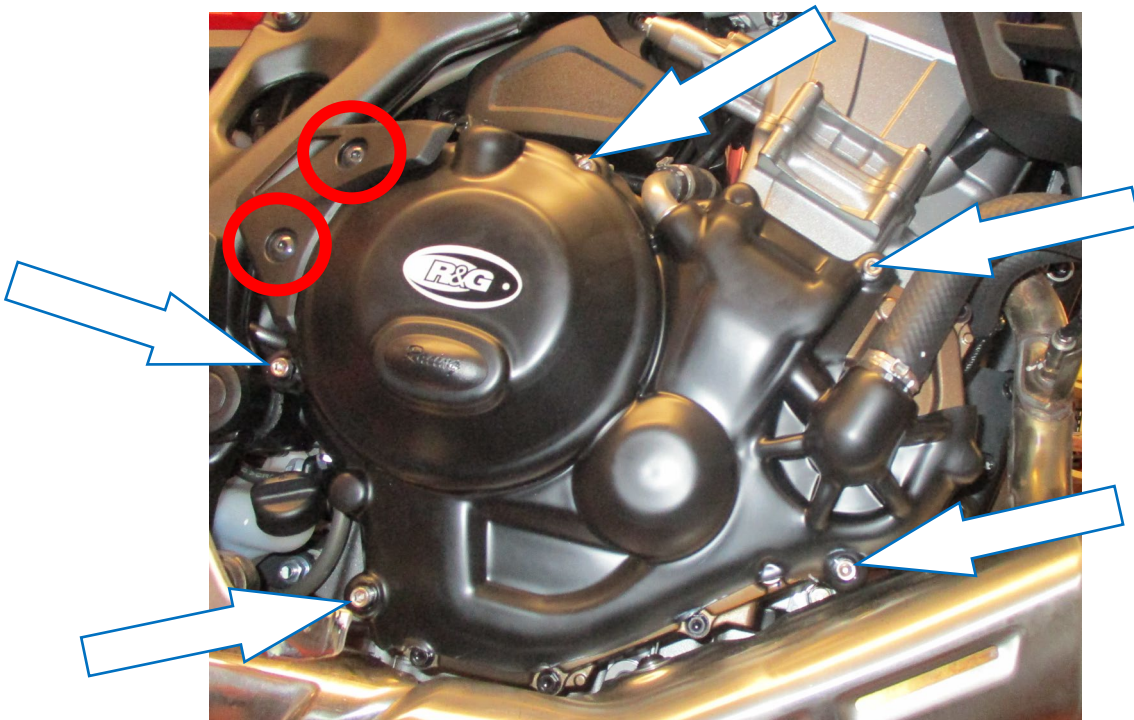


PHOTO 1



NOTICE DE MONTAGE

- Veuillez vous assurer que le moteur soit froid avant de procéder au montage de la protection carter moteur R&G.
- Retirez les 2 boulons encerclés sur la photo 1 et enlever la protection carter moteur.
- Retirez les cinq boulons fléchés sur la photo 1, maintenez le couvercle sur le boîtier pour identifier les bons boulons. **NE PAS ENLEVER TOUS LES BOULONS DU CARTER MOTEUR.**
- Présentez le couvercle R&G sur le carter moteur et ajustez-le soigneusement sur le carter. Veuillez vous assurer que les quatre trous de boulons du couvercle soient alignés avec les trous du carter du moteur, puis poussez aussi loin que possible.
- Montez les boulons spécifiés à travers le couvercle et dans le carter du moteur (voir photo 1).
- À l'aide d'une clé Allen de 5 mm ou d'une douille, serrez les boulons uniformément pour tirer le couvercle en place. **NE PAS SERRER COMPLÈTEMENT À CE STADE.**
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 lb/ft) pour serrer complètement.
- Remettez la protection en plastique d'origine comme à l'origine.
- Il est conseillé de vérifier le serrage des boulons de fixation après le premier cycle de chauffe puis régulièrement, c'est-à-dire - lors du nettoyage ou une fois par mois.
- REMARQUE: Pour le nettoyage de ce produit, vous ne devez utiliser qu'un chiffon de polissage doux et un agent de nettoyage général doux.
- **ÉVITER LES PRODUITS CHIMIQUES NOCIFS. EN CAS DE DOUTE, NE PAS UTILISER CAR ILS POURRAIENT ALTRÉRER LA RÉSISTANCE DE LA PROTECTION.**
- R&G n'acceptera aucune responsabilité si les procédures ci-dessus et le réglage du couple ne sont pas suivis.

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