



**FITTING INSTRUCTIONS FOR ECC0347R LHS ENGINE CASE COVER**



**THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.**  
SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

**PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.**

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF  
OUR DEALERS OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE  
WAY OF MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,  
THESE RUBBER WASHERS CAN BE THROWN AWAY.

**DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:**

[WWW.RG-RACING.COM](http://WWW.RG-RACING.COM)



<b><u>TOOLS REQUIRED</u></b>	<b><u>GENERAL TORQUE SETTINGS</u></b>
<ul style="list-style-type: none"> <li>• Set of Metric Allen keys.</li> <li>• Metric Socket set.</li> <li>• Suitable Torque Wrench.</li> </ul>	<p>M4 BOLT = 8Nm                      M5 BOLT = 12Nm                      M6 BOLT = 15Nm                      M8 BOLT = 20Nm                      M10 BOLT = 40Nm                      M12 BOLT = 40Nm</p>

**LEGEND**

<b>ITEM NO.</b>	<b>DESCRIPTION</b>	<b>QTY</b>
ITEM 1	R&G ENGINE CASE COVER WITH SPACERS FITTED (ECC0347R)	1
ITEM 2	M6x45mm LONG CAP HEAD BOLTS	3





## **FITTING INSTRUCTIONS**

- Please make sure the engine is cold and the fitted spacers are all fully tightened before proceeding with the fitting of the R&G cover.
- To fit the R&G engine case cover remove the three M6 engine case bolts in the positions circled in the fitting diagram above. Hold the cover loosely over the case to help identify the correct ones. **DO NOT REMOVE ALL OF THE ENGINE CASE BOLTS.**
- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the three R&G bolts are lined up with the holes in the engine casing, and then push on as far as it will go as shown in **picture 2.**
- Fit the bolts through the Engine Case Cover and into the engine case.
- With a 5mm Allen key tighten the bolts equally so that they pull the cover into place. **DO NOT FULLY TIGHTEN.**
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e., when cleaning or once a month.
- R&G will accept no liability if the above procedure and torque settings are not followed.

**See more R&G products for your Motorcycle in the links below:**

[https://www.rg-racing.com/browsebike/Honda/MSX125\\_\(GROM\\_125\)/2021/](https://www.rg-racing.com/browsebike/Honda/MSX125_(GROM_125)/2021/)

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Returns must be pre-authorized (if not pre-authorized the return will be rejected). Goods may only be returned direct to us if they were purchased direct from us (customer must prove if necessary). Otherwise to be returned to original vendor. Goods must be in re-sellable condition, in the opinion of R&G. All returns are subject to a 25% restocking and handling fee (25% of the gross value exc. P&P – at the prevailing price at time of purchase). The customer must pay any and all carriage charges. No returns of discontinued products, unless within 14 days of purchase. This policy does not affect your statutory rights and does not refer to faulty goods.

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**NOTICE DE MONTAGE POUR ECC0347R**  
**PROTECTION CARTER MOTEUR CÔTÉ GAUCHE**



**CE KIT CONTIENT LES ARTICLES ILLUSTRÉS ET ÉTIQUETÉS SUR LA PAGE.**  
CERTAINES PARTIES PEUVENT ÊTRE PRÉSENTES UNIQUEMENT POUR LA CLARTÉ DES  
INSTRUCTIONS.

NE PAS PROCÉDER AU MONTAGE TANT QUE VOUS N'ÊTES PAS SÛR QUE TOUTES LES PIÈCES  
SOIENT PRÉSENTES.

**VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.**

**EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ  
UN DE NOS REVENDEURS OU FAITES APPEL À UN TECHNICIEN  
QUALIFIÉ.**

VEUILLEZ NOTER QUE LA FAÇON DONT LE KIT EST EMBALLÉ NE REPRÉSENTE PAS  
NECESSAIREMENT LA MANIÈRE DE LE MONTER SUR LA MOTO.

SI DES RONDELLES EN CAOUTCHOUC SONT UTILISÉES POUR MAINTENIR LES COMPOSANTS  
SUR LES BOULONS, ELLES PEUVENT ÊTRE JETÉES.

**NOTICE DISPONIBLE AU TÉLÉCHARGEMENT SUR :**  
[WWW.RG-RACING.COM](http://WWW.RG-RACING.COM)



<b><u>OUTILS REQUIS</u></b>	<b><u>VALEURS DE SERRAGE</u></b>
<ul style="list-style-type: none"> <li>• Clés Allen.</li> <li>• Clé métrique.</li> <li>• Clé dynamométrique.</li> </ul>	<p>M4 BOULON = 8Nm</p> <p>M5 BOULON = 12Nm</p> <p>M6 BOULON = 15Nm</p> <p>M8 BOULON = 20Nm</p> <p>M10 BOULON = 40Nm</p> <p>M12 BOULON = 40Nm</p>

## **LÉGENDE**

<b>ARTICLE NO.</b>	<b>DESCRIPTION</b>	<b>QTÉ</b>
ARTICLE 1	PROTECTION CARTER MOTEUR R&G AVEC ENTRETOISES MONTÉES (ECC0347R)	1
ARTICLE 2	M6x45mm BOULONS	3



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## **NOTICE DE MONTAGE**

- Assurez-vous que le moteur soit froid et que les entretoises installées soient toutes bien serrées avant de procéder au montage du couvercle R&G.
- Pour installer le couvercle du carter moteur R&G, retirez les trois boulons M6 du carter moteur dans les positions encerclées sur le schéma de montage ci-dessus. Maintenez le couvercle sans serrer sur le carter pour aider à identifier les bons trous. **NE PAS RETIRER TOUS LES BOULONS DU CARTER.**
- Présentez le couvercle R&G au moteur et placez-le soigneusement sur le carter. Assurez-vous que les trois boulons R&G soient alignés avec les trous du carter du moteur, puis poussez-les aussi loin que possible comme indiqué sur la photo 2.
- Insérez les boulons à travers le couvercle du carter du moteur et dans le carter du moteur.
- À l'aide d'une clé Allen de 5 mm, serrez les boulons de manière égale afin qu'ils mettent le couvercle en place. **NE PAS SERRER COMPLÈTEMENT.**
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 Lb/ft) pour serrer complètement.
- Il est suggéré de vérifier régulièrement le serrage des boulons de montage, c'est-à-dire lors du nettoyage ou une fois par mois.
- R&G décline toute responsabilité si la procédure ci-dessus et les réglages de couple ne sont pas suivis.

**Voir plus de produits R&G pour votre moto via ce lien :**

[https://www.rg-racing.com/browsebike/Honda/MSX125\\_\(GROM\\_125\)/2021/](https://www.rg-racing.com/browsebike/Honda/MSX125_(GROM_125)/2021/)

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