

FITTING INSTRUCTIONS FOR ECC0444 RHS ENGINE CASE COVER



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS OR HAVE FITTED BY A QUALIFIED TECHNICIAN.

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE WAY OF MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,

THESE RUBBER WASHERS CAN BE THROWN AWAY.

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TOOLS REQUIRED

- Set of Metric Allen keys
- T30 Torx Bit
- Suitable Torque Wrench
- Metric Socket Set

GENERAL TORQUE SETTINGS

M4 BOLT = 8Nm

M5 BOLT = 12Nm

M6 BOLT = 15Nm

M8 BOLT = 20Nm

M10 BOLT = 40Nm

M12 BOLT = 40Nm

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	R&G ENGINE CASE COVER	1
ITEM 2	M6 x 35mm CAP HEAD BOLTS	1
ITEM 3	M6 x 30mm CAP HEAD BOLTS	2
ITEM 4	PUSH IN SPACER (12mm)	1
ITEM 5	PUSH IN SPACER (7mm)	2

FITTING PICTURES







Picture 2



FITTING INSTRUCTIONS

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- Remove the small plastic cover shown in **Picture 2**.
- To fit the R&G engine case cover remove the three M6 engine case bolts in the positions circled in **Picture 1**. Hold the cover loosely over the case to help identify the correct ones. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Insert the longer (12mm) spacer (Item 4) into the hole circled in orange in the fitting picture, and the 2x shorter spacers (7mm) into the 2x holes circled in green in the fitting picture.
- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that
 the three R&G bolts are lined up with the holes in the engine casing, then push on as
 far as it will go.
- Fit the bolts through the Engine Case Cover (the longer bolt will be fitted in the hole circled in orange in the fitting picture) and into the engine case.
- With a 5mm Allen key tighten the bolts equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e., when cleaning or once a month.
- R&G will accept no liability if the above procedure and torque settings are not followed.

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Returns must be pre-authorised (if not pre-authorised the return will be rejected). Goods may only be returned direct to us if they were purchased direct from us (customer must prove if necessary). Otherwise to be returned to original vendor. Goods must be in re-sellable condition, in the opinion of R&G. All returns are subject to a 25% restocking and handling fee (25% of the gross value exc. P&P – at the prevailing price at time of purchase). The customer must pay any and all carriage charges. No returns of discontinued products, unless within 14 days of purchase. This policy does not affect your statutory rights and does not refer to faulty goods.

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NOTICE DE MONTAGE POUR ECC0444 COUVERCLE DE CARTER MOTEUR DROIT



CE KIT CONTIENT LES ARTICLES ILLUSTRES ET ETIQUETES SUR LA PAGE.

CERTAINES PARTIES PEUVENT ETRE PRESENTES UNIQUEMENT POUR LA CLARTE DES INSTRUCTIONS.

NE PAS PROCEDER AU MONTAGE TANT QUE VOUS N'ETES PAS SUR QUE TOUTES LES PIECES SOIENT PRESENTES.

VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.

EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ UN DE NOS REVENDEURS OU FAITES APPEL A UN TECHNICIEN QUALIFIÉ.

VEUILLEZ NOTER QUE LA FAÇON DONT LE KIT EST EMBALLE NE REPRESENTE PAS NECESSAIREMENT

LA MANIERE DE LE MONTER SUR LA MOTO.

SI DES RONDELLES EN CAOUTCHOUC SONT UTILISEES POUR MAINTENIR LES COMPOSANTS SUR LES BOULONS, ELLES PEUVENT ETRE JETEES.

NOTICE DISPONIBLE AU TELECHARGEMENT SUR : WWW.RG-RACING.COM

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OUTILS REQUIS

- Clés Allen
- Clé Torx T30
- Clé dynamométrique
- Clé métrique

VALEURS DE SERRAGE

M4 BOULON = 8Nm

M5 BOULON = 12Nm

M6 BOULON = 15Nm

M8 BOULON = 20Nm

M10 BOULON = 40Nm

M12 BOULON = 40Nm

<u>LÉGENDE</u>

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	R&G PROTECTION CARTER MOTEUR	1
ARTICLE 2	M6 x 35mm BOULONS	1
ARTICLE 3	M6 x 30mm BOULONS	2
ARTICLE 4	ENTRETOISE À ENFONCEMENT (12mm)	1
ARTICLE 5	ENTRETOISE À ENFONCEMENT (7mm)	2

PHOTOS DE MONTAGE







Photo 2



NOTICE DE MONTAGE

- Assurez-vous que le moteur soit froid avant de procéder à la pose du couvercle R&G.
- Retirez le petit cache en plastique illustré sur la photo 2.
- Pour installer le couvercle du carter moteur R&G, retirez les trois boulons M6 du carter moteur aux emplacements entourés sur la photo 1. Maintenez le couvercle sans serrer au-dessus du carter pour identifier les bons boulons. NE RETIREZ PAS TOUS LES BOULONS DU CARTER.
- Insérez l'entretoise la plus longue (12 mm) (article 4) dans le trou entouré en orange sur la photo de montage, et les deux entretoises plus courtes (7 mm) dans les deux trous entourés en vert sur la photo de montage.
- Présentez le couvercle R&G au moteur et placez-le soigneusement sur le carter.
 Assurez-vous que les trois boulons R&G soient alignés avec les trous du carter moteur, puis appuyez jusqu'en butée.
- Insérez les boulons à travers le couvercle du carter moteur (le boulon le plus long sera inséré dans le trou entouré en orange sur la photo de montage) et dans le carter moteur.
- À l'aide d'une clé Allen de 5 mm, serrez les boulons uniformément afin de bien fixer le couvercle. NE PAS SERRER COMPLÈTEMENT.
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 lb/pi) pour serrer complètement.
- Il est conseillé de vérifier régulièrement le serrage des boulons de fixation, par exemple lors du nettoyage ou une fois par mois.
- R&G décline toute responsabilité en cas de non-respect de la procédure et des couples de serrage ci-dessus.

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