



**FITTING INSTRUCTIONS FOR EH0106BK**  
**EXHAUST HANGER**  
**SUZUKI SV650/SV650X 2020-**



**THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.**

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

**PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.**

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS  
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE WAY OF  
MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,  
THESE RUBBER WASHERS CAN BE THROWN AWAY.

**DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:**

**[WWW.RG-RACING.COM](http://WWW.RG-RACING.COM)**



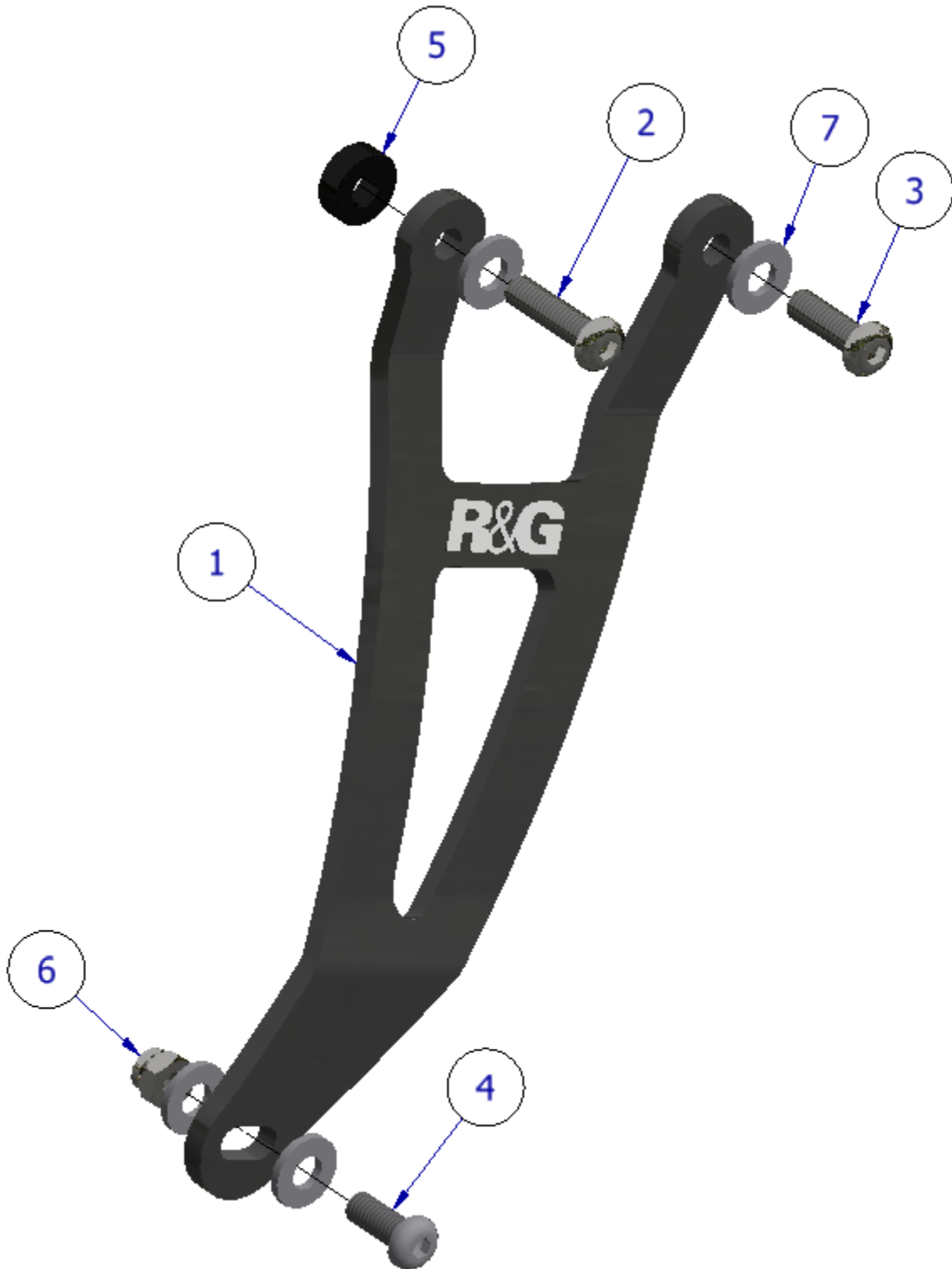
<b><u>TOOLS REQUIRED</u></b>	<b><u>GENERAL TORQUE SETTINGS</u></b>
<ul style="list-style-type: none"> <li>• 5mm A/F ALLEN TOOL</li> <li>• 13mm A/F SPANNER</li> </ul>	M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm

### **LEGEND**

<b>ITEM NO.</b>	<b>DESCRIPTION</b>	<b>QTY</b>
ITEM 1	HB0106 EXHAUST HANGER	1
ITEM 2	M8 x 1.25 x 30.00mm BUTTON HEAD BOLT (UPPER MOUNT W/SPACER)	1
ITEM 3	M8 x 1.25 x 25.00mm BUTTON HEAD BOLT (UPPER MOUNTS W/OUT SPACER + SCORPION SILENCER LOWER MOUNTING)	3
ITEM 4	M8 x 1.25 x 20.00mm BUTTON HEAD BOLT (OEM SILENCER LOWER MOUNTING)	1
ITEM 5	S0919 7mm SPACER (UPPER MOUNT)	1
ITEM 6	M8 x 1.25 NYLOC NUT	1
ITEM 7	M8 WASHERS OD=19mm	4



**EXPLODED ASSEMBLY VIEW**





**FITTING PICTURES**



Picture 1



Picture 2



Picture 3



Picture 4



## **FITTING INSTRUCTIONS**

- Using a 5mm Allen tool, remove the bolt securing the silencer to the OEM hanger, as shown in picture 1.
- Remove the upper bolts securing the OEM hanger, as shown in picture 2, then remove the hanger.
- Fit the new R&G exhaust hanger (**item 1**) – depending on model, the included spacer (**item 5**) will be required to be positioned between the frame and the bracket. Using a 5mm Allen tool, secure the upper mounts with the included M8 bolts (**item 2 – with spacer, item 3 – without spacer**) and washers (**item 7**), as shown in picture 3.
- Depending on the silencer fitted, secure the lower mount using either the 20mm M8 bolt (**item 4 – OEM silencer**) or the 25mm M8 bolt (**item 3 – Scorpion silencer**), washers (**item 7**) and nut (**item 6**), using a 5mm Allen tool and 13mm spanner as shown in picture 4.
- Ensure the exhaust silencer is securely held in place. After riding the bike, check the tightness of the bolts regularly (e.g. when cleaning the bike).

***Please note that it is your responsibility to ensure that no part of the exhaust hanger or exhaust assembly fouls or comes into contact with other parts of the machine. Do not ride the motorcycle until this aspect has been verified and you have compressed the rear suspension (if appropriate to the design of the motorcycle) to test this thoroughly.***

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**NOTICE DE MONTAGE EH0106BK**  
**SUPPORT D'ÉCHAPPEMENT**  
**SUZUKI SV650/SV650X 2020-**

**CE KIT CONTIENT LES ARTICLES ILLUSTRÉS ET ÉTIQUETES SUR LA PAGE.**

CERTAINES PARTIES PEUVENT ÊTRE PRÉSENTES UNIQUEMENT POUR LA CLARTÉ DES INSTRUCTIONS.

NE PAS PROCÉDER AU MONTAGE TANT QUE VOUS N'ÊTES PAS SÛR QUE TOUTES LES PIÈCES SOIENT PRÉSENTES.

**VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.**

**EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ UN DE NOS REVENDEURS OU FAITES APPEL À UN TECHNICIEN QUALIFIÉ.**

VEUILLEZ NOTER QUE LA FAÇON DONT LE KIT EST EMBALLÉ NE REPRÉSENTE PAS NECESSAIREMENT LA MANIÈRE DE LE MONTER SUR LA MOTO.

SI DES RONDELLES EN CAOUTCHOUC SONT UTILISÉES POUR MAINTENIR LES COMPOSANTS SUR LES BOULONS, ELLES PEUVENT ÊTRE JETÉES.

**NOTICE DISPONIBLE AU TÉLÉCHARGEMENT SUR : [WWW.RG-RACING.COM](http://WWW.RG-RACING.COM)**

<b><u>OUTILS REQUIS</u></b>	<b><u>VALEURS DE SERRAGE RECOMMANDÉES</u></b>
<ul style="list-style-type: none"> <li>• CLÉ ALLEN 5mm</li> <li>• CLÉ À MOLETTE 13mm</li> </ul>	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm



## LÉGENDE

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	HB0106 SUPPORT D'ÉCHAPPEMENT	1
ARTICLE 2	M8 x 1.25 x 30.00mm BOULON (ENTRETOISE SUPPORT SUPÉRIEUR)	1
ARTICLE 3	M8 x 1.25 x 25.00mm BOULON (ENTRETOISE SUPPORTS SUPÉRIEURS + ENTRETOISE SUPPORT SILENCIEUX INFÉRIEUR SCORPION)	3
ARTICLE 4	M8 x 1.25 x 20.00mm BOULON (SUPPORT INFÉRIEUR DE SILENCIEUX D'ORIGINE)	1
ARTICLE 5	S0919 7mm ENTRETOISE (SUPPORT SUPÉRIEUR)	1
ARTICLE 6	M8 x 1.25 ÉCROU	1
ARTICLE 7	M8 RONDELLES OD=19mm	4

## NOTICE DE MONTAGE

- À l'aide d'une clé Allen de 5 mm, retirez le boulon fixant le silencieux au support d'origine, comme illustré sur la photo 1.
- Retirez les boulons supérieurs fixant le support d'origine, comme indiqué sur la photo 2, puis retirez le support.
- Montez le nouveau support d'échappement R&G (article 1) - selon le modèle, l'entretoise incluse (article 5) devra être positionnée entre le cadre et le support. À l'aide d'une clé Allen de 5 mm, fixez les supports supérieurs avec les boulons M8 inclus (article 2 - avec entretoise, article 3 - sans entretoise) et rondelles (article 7), comme indiqué sur la photo 3.
- Selon le silencieux installé, fixer le support inférieur à l'aide soit du boulon M8 20 mm (article 4 - silencieux d'origine) soit du boulon M8 25 mm (article 3 - silencieux Scorpion), des rondelles (article 7) et de l'écrou (article 6), en utilisant une clé Allen de 5 mm et une clé de 13 mm comme indiqué sur la photo 4.
- Assurez-vous que le silencieux d'échappement soit solidement maintenu en place. Après avoir utilisé la moto, vérifiez régulièrement le serrage des boulons (par exemple lors du nettoyage de la moto).

***Veillez noter qu'il est de votre responsabilité de vous assurer qu'aucune partie du support d'échappement ou de l'ensemble d'échappement ne s'encrasse ou ne puisse entrer en contact avec d'autres parties de la machine. Ne conduisez pas la moto tant que cet aspect n'a pas été vérifié et que vous n'avez pas comprimé la suspension arrière (si cela convient à la conception de la moto) pour tester cela correctement.***

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